## Contents

Title Page	i
Certificate of Approval	ii
Certificate	iii
Acknowledgements	iv
Declaration	vi
List of Symbols and Abbreviations	vii-ix
List of tables	Х
List of figures	xi-xiii
Abstract	xiv
Contents	xv-xviii

Chapter 1	Introduction and review of literature	1
	1.1. Microbial lipopeptides: Global scenario	3
	1.2. Strategies for feasible commercial lipopeptide production	6
	1.2.1. Lipopeptide production using inexpensive raw	6
	materials	
	1.2.2. Improvement in lipopeptide bio-manufacturing	7
	technology	
	1.2.2.1. Process optimization	7
	1.2.2.2. Artificial neural network (ANN) and particle	8
	swarm optimization (PSO)	
	1.2.3. Modes of operation	9
	1.2.4. Inexpensive and efficient downstream processing	11
	1.2.4.1. Recovery and separation of lipopeptides	11
	1.2.4.2. Preparative purification of lipopeptides	13
	1.3. Lipopeptides as green stabilizers for microbubbles	14
	1.3.1. Microbubbles	14
	1.3.2. Role of surface active molecules in microbubble	16
	synthesis	
	Scope of the present investigation	18
Objectives		19
Chapter 2	Process optimization for enhanced lipopeptide production	21
	by marine Bacillus megaterium using food waste	
	2.1. Introduction	23
	2.2. Materials and methods	25
	2.2.1. Microorganism, medium and growth conditions	25
	2.2.2. Isolation of lipopeptide	26
	2.2.3. Analytical methods	26
	2.2.4. Optimization of lipopeptide production in batch	27
	fermentor	

	2.2.4.1. Statistical experimental design	27
	2.2.4.2. Artificial Neural Network Modeling	29
	2.2.4.3. Particle Swarm Optimization	30
	2.3. Results and Discussion	31
	2.3.1. Optimization of lipopeptide production in batch	31
	fermentor	
	2.3.1.1. ANN-PSO Optimization	32
	2.3.1.2. Validation studies	36
	2.4. Conclusion	39
Chapter 3	Development of a bioprocess in fed-batch mode for	41
	improved lipopeptide productivity	
	3.1. Introduction	44
	3.2. Materials and methods	45
	3.2.1. Microorganism, medium and growth conditions	45
	3.2.2. Analytical methods	45
	3.2.3. Fed-batch mode of operation	45
	3.2.3.1. DO-stat fed-batch culture	45
	3.2.3.2. Repeated fed-batch culture	47
	3.3. Results and discussion	48
	3.3.1. DO-stat fed-batch fermentation	48
	3.3.2. Repeated fed-batch fermentation	50
	3.4. Conclusion	55
Chapter 4	Separation and purification of lipopeptide families by	57
	macroporous resin column chromatography	
	4.1. Introduction	60
	4.2. Materials and Methods	61
	4.2.1. Adsorbent resins	61
	4.2.2. Preparation of lipopeptide solution	62
	4.2.3. Analytical Methods	62
	4.2.3.1. HPLC analysis	62
	4.2.3.1. MALDI-ToF analysis	63
	4.2.4. Static Adsorption and Desorption Studies	63
	4.2.4.1. Selection of Adsorbent for Lipopeptide	63
	Recovery	
	4.2.4.2. Factors influencing adsorption	64
	4.2.4.3. Adsorption Isotherms	64
	4.2.5. Dynamic adsorption and desorption studies	65
	4.2.6. Purity measurement	66
	4.3. Results and Discussion	66
	4.3.1. Static adsorption and desorption tests	66
	4.3.1.1. Factors Affecting Static Adsorption	67
	4.3.1.2. Adsorption isotherms	69
	4.3.2. Dynamic breakthrough studies	69

4.3.2.1. Effect of column H/D ratio	70
4.3.2.2. Effect of feed flow rate	72
4.3.3. Separation and purification of three lipopeptide	72
families by MAR column chromatography	
4.3.3.1. Step gradient elution	72
4.3.3.2. Influence of mobile phase pH	74
4.3.3.3. Stepwise pH-solvent dual-gradient elution	75
4.3.3.4. Concurrent recovery and purification of	80
lipopeptides from cell free broth	
.4. Conclusion	80
Development of a semi-preparative HPLC strategy for	81
imultaneous separation of homologues of lipopeptides	
.1. Introduction	83
5.2. Materials and Methods	85
5.2.1. Sample preparation	85
5.2.2. RP-HPLC	85
5.2.2.1. Analytical method development	85
5.2.2.2. Validation	86
5.2.2.3. Scale-up of the purification process in Semi- preparative HPLC	86
5.2.3. MALDI-ToF analysis	87
3.3. Results and discussion	88
5.3.1. Process development for separation of lipopeptide	88
homologues in analytical HPLC	
5.3.2. Validation	90
5.3.3. Scale-up to Semi-preparative Scale	92
5.3.4. MALDI-ToF analysis	93
5.3.5. Comparison of degrees of lipopeptide purity	97
achieved by different downstream processing methods	
5.4. Conclusion	98
ynthesis and characterization of lipopeptide stabilized	101
nicrobubbles	
5.1. Introduction	104
5.2. Materials and methods	105
6.2.1. Materials	105
6.2.2. Sample preparation	106
6.2.3. Surface Tension Measurements	106
6.2.4. Dynamic Light Scattering	106
6.2.5. Circular Dichroism	106
6.2.6. Preparation of microbubbles	106
6.2.7. Measurement of bubble size distribution and	107
tability	
. Results and discussion	107
	<ul> <li>4.3.2.1. Effect of column H/D ratio</li> <li>4.3.2.2. Effect of feed flow rate</li> <li>4.3.3.3. Separation and purification of three lipopeptide families by MAR column chromatography</li> <li>4.3.3.1. Step gradient elution</li> <li>4.3.3.2. Influence of mobile phase pH</li> <li>4.3.3.3. Stepwise pH-solvent dual-gradient elution</li> <li>4.3.3.4. Concurrent recovery and purification of lipopeptides from cell free broth</li> <li>4. Conclusion</li> <li>2. Conclusion</li> <li>2. Materials and Methods</li> <li>5.2.1. Sample preparative HPLC strategy for imultaneous separation of homologues of lipopeptides</li> <li>1. Introduction</li> <li>2. Materials and Methods</li> <li>5.2.1. Sample preparation</li> <li>5.2.2. RP-HPLC</li> <li>5.2.2. NP-HPLC</li> <li>5.2.2. Nalytical method development</li> <li>5.2.2.3. Scale-up of the purification process in Semi-preparative HPLC</li> <li>5.2.3. MALDI-ToF analysis</li> <li>3. Results and discussion</li> <li>5.3.1. Process development for separation of lipopeptide homologues in analytical HPLC</li> <li>5.3.2. Validation</li> <li>5.3.3. Scale-up to Semi-preparative Scale</li> <li>5.3.4. MALDI-ToF analysis</li> <li>5.3.5. Comparison of degrees of lipopeptide purity achieved by different downstream processing methods</li> <li>4. Conclusion</li> <li>4. Conclusion</li> <li>4. MALDI-ToF analysis</li> <li>5.3.5. Comparison of degrees of lipopeptide stabilized nicrobubbles</li> <li>4. Introduction</li> <li>4. Materials and methods</li> <li>6.2.1. Materials</li> <li>6.2.2. Sample preparation</li> <li>6.2.3. Surface Tension Measurements</li> <li>6.2.4. Dynamic Light Scattering</li> <li>6.2.5. Circular Dichroism</li> <li>6.2.6. Preparation of microbubbles</li> <li>6.2.7. Measurement of bubble size distribution and tability</li> <li>4. Results and discussion</li> </ul>

	3.1. Conformation and assembly of surfactin molecules	107
	3.1.1. Influence of pH	107
	3.1.2. Role of counter-ion	109
	3.2. Surfactin stabilized microbubbles	110
	3.2.1. Influence of pH on microbubble properties	110
	3.2.2. Role of counter-ion on microbubble properties	112
	3.2.3. Dependency of microbubble properties on	114
	conformation and assembly of surfactin molecules	
	6.4. Conclusion	120
Chapter 7	Summary and conclusions	121
-	7.1 Summary	123
	7.2 Conclusion	125
	7.3 Scope of further investigation	126
	References	127
	Appendix	139
	Publications	
	Curriculum vitae	