

Thesis Title:

**Novel Carbon Architectures for Large-Sized Aqueous Supercapacitors with Wide
Potential Window**

ABSTRACT

Supercapacitors are high power electrochemical energy storage devices, known for high power delivery capability, long cycle life, high safety and ease of fabrication. However, the large-scale development of supercapacitor technologies is often limited by challenges related to electrode material scalability, electrolyte safety, narrow operating voltage windows and environmental footprint. Several laboratory-scale studies report high electrochemical performances at various cell configurations. However, translation to industrially viable devices remain a major bottleneck. Carbon-based materials are widely employed as supercapacitor electrodes. In this work, the design and development of scalable carbon architectures for large-sized aqueous supercapacitors, with wide operating voltage window, is systematically investigated. Three distinct carbon morphologies viz., bowl-like carbon structures (BCS), capped carbon structures (CCS) and reinforced carbon nanofibers (R-CNFs) are synthesized. Amongst these, electrospun R-CNFs shows the potential to be the most suitable candidate due to their ease of scalability, high yield, reproducibility, mechanical integrity and ease of scale-up.

The electrochemical performance of R-CNFs is comprehensively studied in both aqueous and non-aqueous electrolyte systems using three-electrode and symmetric device configurations. A moderately concentrated aqueous electrolyte (5 M NaClO₄ in De-ionized water) is able to deliver a wide electrochemical stability window without employing water-in-salt (WiS) electrolytes. A stable operating voltage window of up to 2.3 V is achieved in aqueous systems with electrochemical performance comparable to non-aqueous (1 M NaClO₄ in EC:PC

(1:1 v/v)) counterparts. Proving the industrial viability of aqueous electrolyte by offering advantages in safety, cost and environmental impact. Life cycle assessment studies further confirm the significantly lower carbon footprint of the aqueous-based devices.

The optimized electrode-electrolyte system is successfully tested in a large-area pouch cell supercapacitors (LSSCs) of dimensions up to $(10 \times 15) \text{ cm}^2$. The device demonstrates excellent energy and power densities, along with long-term cycling stability exceeding 25000 cycles. In addition, a gel-based polymer composite separator is developed to address electrolyte leakage and mechanical stability issues, enabling further widening of the operating voltage window.

Keywords: Supercapacitor, reinforced carbon nanofibers, aqueous electrolyte, large-area device, scalability, energy storage, gel separator