

CONTENTS

	<u>Page No.</u>
Certificate of approval	-
Certificate by the supervisor	i
Declaration	ii
Acknowledgement	iii
Abbreviations and symbols	iv
List of Schemes	vii
List of Tables	viii
List of Figures	xi
Abstract	xiv
Contributions	xv
Contents	---

Chapter 1 Introduction

1.1 Introduction	1
1.2 Polyimide synthesis	2
1.2.1 One step polymerization	2
1.2.2 Two step polymerization	3
1.2.2.1 Thermal imidization of poly(amic acid)	4
1.2.2.2 Chemical imidization of poly(amic acid)	6
1.3 Difficulties in processing aromatic polyimides	7
1.4 Approaches taken to improve the processability	8
1.4.1 Polyimides with aliphatic and other flexible spacers	8
1.4.2 Polyimides containing bridging functional groups	9
1.4.3 Polyimides with trifluoromethyl groups	11
1.4.4 Polyimides with bulky side substituents or cardo group	13
1.5 Membrane based gas separation	14
1.5.1 Types of membranes	15
1.5.2 Fundamental of gas permeation	17
1.5.3 Solution-diffusion model for gas permeation through polymeric membrane	18

1.6 Parameters affecting gas permeation in membrane	22
1.6.1 Temperature	22
1.6.2 Pressure	23
1.6.3 Plasticization	24
1.6.4 Other parameters	25
1.7 Applications	26
1.7.1 O ₂ -N ₂ separation	26
1.7.2 CO ₂ and H ₂ O removal	27
1.7.3 H ₂ Separation	27
1.8 Scope and objectives of the present investigation	27
1.9 Plan of work	28
1.10 References	31

Chapter 2 Materials, characterization and techniques

2.1 Materials	39
2.1.1 Solvents	39
2.1.2 Chemicals	40
2.2 Characterization and testing methods	41
2.2.1 Solubility study	41
2.2.2 Elemental analysis	41
2.2.3 Fourier transform infrared spectroscopy (FTIR)	42
2.2.4 Nuclear magnetic resonance spectroscopy (NMR)	42
2.2.5 Viscosity measurement	42
2.2.6 Gel permeation chromatography (GPC)	42
2.2.7 Differential scanning calorimetry (DSC)	43
2.2.8 Thermogravimetric analysis (TGA)	43
2.2.9 Mechanical testing	43
2.2.10 X-ray diffraction study	44
2.2.11 Water absorption study	44
2.2.12 Specific gravity	44
2.2.13 Gas permeation study	44

2.3 References	46
Chapter 3 4,4'-(hexafluoro-isopropylidene)diphthalic anhydride based novel aromatic poly(ether imide)s	
3.1 Introduction	47
3.2 Experimental section	48
3.2.1 General synthesis of bis(ether amine) monomers	48
3.2.2 Polymer synthesis and membrane preparation	50
3.2.3 Density measurement of the poly(ether imide) membranes	51
3.2.4 Calculation of fractional free volume (FFV) for the poly(ether imide) membranes	51
3.3 Results and discussions	52
3.3.1 Effect of PEI structure on the permeance performances	52
3.3.2 Effect of temperature on permeance performances of the PEI membranes	56
3.3.3 Calculation of activation energy of permeance for the PEI membranes	58
3.3.4 Comparison with other polymers	61
3.4 Conclusions	63
3.5 References	64
Chapter 4 Phthalimidine based new aromatic poly(ether imide)s	
4.1 Introduction	67
4.2 Experimental section	68
4.2.1 Synthesis of the bis(ether amine) monomer	68
4.2.2 Polymer synthesis and membrane preparation	69
4.2.3 Characterization	71
4.2.3.1 Poly(ether imide)-V	71
4.2.3.2 Poly(ether imide)-VI	72
4.2.3.3 Poly(ether imide)-VII	73
4.2.3.4 Poly(ether imide)-VIII	73
4.2.3.5 Poly(ether imide)-IX	74

4.2.4 Density measurement of the poly(ether imide) membranes	75
4.2.5 Calculation for fractional free volume (FFV) of the poly(ether imide) membranes	76
4.3 Results and discussions	76
4.3.1 Synthesis of poly(ether imide)s	76
4.3.2 Viscosity and molecular weight determination of the polymers	77
4.3.3 FTIR spectroscopy	77
4.3.4 NMR spectroscopy	78
4.3.5 WAXD analysis	79
4.3.6 Polymer solubility	80
4.3.7 Thermal stability	81
4.3.8 Glass transition temperature versus polymer structure	82
4.3.9 Mechanical properties	83
4.3.10 Water absorption	84
4.3.11 Gas transport study	84
4.3.11.1 Effect of chemical structures on the permeance performances	84
4.3.11.2 Effect of temperature on gas permeabilities, diffusivities, and selectivities	88
4.3.11.3 Calculation of activation energy of permeance for the PEI membranes	91
4.3.11.4 Comparison with other fluorinated poly(ether imide)s and cardo phenolphthalein based polymeric membranes	92
4.4 Conclusions	96
4.5 References	97

Chapter 5 Benzoisoindole-dione based new aromatic poly(ether imide)s

5.1 Introduction	101
5.2 Experimental section	102
5.2.1 Synthesis of the bis(ether amine) monomer	102
5.2.1.1 Synthesis of 4,9-bis-(4-hydroxy-phenyl)-2-phenyl-benzo[f]isoindole-1,3-dione	102
5.2.1.2 Synthesis of 4,9-bis-[4-(4'-nitro-3-trifluoromethyl-biphenyl-4-yloxy)-phenyl]-2-phenyl-benzo[f]isoindole-1,3-dione	103
5.2.1.3 Synthesis of 4,9-bis-[4-(4'-amino-3-trifluoromethyl-biphenyl-4-yloxy)-phenyl]-2-phenyl-benzo[f]-isoindole-1,3-dione	105
5.2.2 Polymer synthesis and membrane preparation	109
5.2.3 Characterization	110
5.2.3.1 Poly(ether imide)-X	110
5.2.3.2 Poly(ether imide)-XI	110
5.2.3.3 Poly(ether imide)-XII	112
5.2.3.4 Poly(ether imide)-XIII	113
5.2.3.5 Poly(ether imide)-XIV	114
5.2.4 Density measurement	114
5.2.5 Fractional free volume (FFV) calculation	114
5.3 Results and discussions	115
5.3.1 Synthesis of poly(ether imide)s	115
5.3.2 Viscosity and molecular weight determination of the polymers	115
5.3.3 FTIR spectroscopy	116
5.3.4 NMR spectroscopy	117
5.3.5 WAXD analysis	119
5.3.6 Polymer solubility	119
5.3.7 Thermal stability	120
5.3.8 Glass transition temperature versus polymer structure	121

5.3.9 Mechanical properties	122
5.3.10 Water absorption	123
5.3.11 Gas transport study	124
5.3.11.1 Effect of polymer backbone structure on permeance performance	124
5.3.11.2 Temperature effect on permeance performance	127
5.3.11.3 Calculation of activation energy of permeance for the PEI membranes	128
5.3.11.4 Comparison with other fluorinated poly(ether imide) membranes	131
5.4 Conclusions	134
5.5 References	135

Chapter 6 *Spiro*-bisphenol based new aromatic poly(ether imide)s

6.1 Introduction	137
6.2 Experimental section	138
6.2.1 Synthesis of the bis(ether amine) monomer	138
6.2.1.1 Synthesis of 6,6'-bis-[2"-trifluoromethyl 4"-(4""- nitrophenyl)phenoxy]-3,3,3',3'-tetramethyl-1,1'- spirobiindane (4)	138
6.2.1.2 Synthesis of 6,6'-bis-[2"-trifluoromethyl 4"-(4""- aminophenyl)phenoxy]-3,3,3',3'-tetramethyl-1,1'- spirobiindane (5)	140
6.2.2 Polymer synthesis and membrane preparation	143
6.2.3 Characterization	146
6.2.3.1 Poly(ether imide)-XV	146
6.2.3.2 Poly(ether imide)-XVI	147
6.2.3.3 Poly(ether imide)-XVII	147
6.2.3.4 Poly(ether imide)-XVIII	148
6.2.3.5 Poly(ether imide)-XIX	149

6.2.4 Density measurement	149
6.2.5 Fractional free volume (FFV) calculation	149
6.3 Results and discussions	150
6.3.1 Synthesis of poly(ether imide)s	150
6.3.2 Viscosity and molecular weight determination of the polymers	150
6.3.3 FTIR spectroscopy	151
6.3.4 NMR spectroscopy	152
6.3.5 WAXD analysis	152
6.3.6 Polymer solubility	154
6.3.7 Thermal stability	155
6.3.8 Glass transition temperature versus polymer structure	156
6.3.9 Mechanical properties	157
6.3.10 Water absorption	158
6.3.11 Gas transport study	159
6.3.11.1 Effect of polymer backbone structure on permeance performance	159
6.3.11.2 Temperature effect on permeance performance	162
6.3.11.3 Calculation of activation energy for the permeance and diffusion processes of the PEI membranes	165
6.3.11.4 Comparison with other fluorinated poly(ether imide) membranes	167
6.4 Conclusions	169
6.5 References	170
Chapter 7 Summary and conclusions	173