Contents

| Title | i |
|-------------------------------|-------|
| Certificate of Approval | iii |
| Certificate by the Supervisor | v |
| Acknowledgement | vii |
| Declaration | ix |
| List of Symbol | xi |
| List of Figures | xiv |
| List of Tables | xxi |
| Abstract | xxiii |
| Contents | XXV |
| | |
| | |

| Chapter 1: | Introduction to Oxygen Safety | 1 |
|------------|---|----|
| 1.1 | Fires in oxygen system | 2 |
| 1.2 | Oxygen system accidents and observations | 3 |
| 1.3 | Potential ignition sources and material compatibility in oxygen | 6 |
| | systems | |
| 1.4 | Oxygen system cleanliness | 11 |
| 1.5 | Technological gap and motivation of the present work | 14 |
| | Reference | 17 |
| | | |
| Chapter 2: | Introduction to Triboelectricity and Electrostatic Discharges | 21 |
| 2.1 | Charging of Solid Particles | 21 |
| | 2.1.1 Contact-electrification or tribocharging of materials | 22 |
| | 2.1.2 Developments in triboelectricity research | 27 |
| 2.2 | Electrostatic discharge | 31 |
| | 2.2.1 Classification of ESD | 34 |
| | 2.2.2 Incendivity of ESD | 38 |
| | 2.2.3 Dispersed dust and sufficiency of energy from PBD for dust | 40 |
| | ignition | |
| | 2.2.4 Sufficiency of PBD as ignition source | 46 |
| | 2.2.5 Ignition of solid particles | 47 |
| | Summary | 50 |
| | Reference | 51 |
| | | |
| Chapter 3: | Objective and Outline of the Thesis | 55 |
| 3.1 | Objective | 55 |
| | 3.1.1 Numerical simulation of velocity and tribocharging of non- | 55 |
| | metallic particles | |
| | 3.1.2 Experiments on tribocharging of metallic particles | 55 |
| | 3.1.3 Numerical simulation of flow in valves used for oxygen system application | 56 |
| | ~J~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | |

| | 3.1.4 Investigation of dispersion and settling of 66 µm sized dust particles in a pressure regulator and prediction of outbreak of PBD | 56 |
|------------|--|-----|
| 3.2 | Thesis organization | 57 |
| | Reference | 58 |
| Chapter 4: | Numerical Simulation of Velocity and Charge Generation in Particles | 59 |
| 4.1 | Governing Equation | 59 |
| | 4.1.1 Fluid flow modeling | 60 |
| | 4.1.2 Solver formulation | 61 |
| | 4.1.3 Selection of the turbulence model | 61 |
| | 4.1.4 Particle trajectory equations | 63 |
| 1.0 | 4.1.5 Tribocharging of particles and pipe wall | 65 |
| 4.2 | Result and Discussion on charge generation | 66 |
| | 4.2.1 Determination and comparison of charge separation as a function of powder flow rate in a horizontal pipe for quartz and PVC | 66 |
| | 4.2.2 Determination and comparison of current generation in steel pipe with bend in a vertical plane | 69 |
| | 4.2.3 Determination and comparison of fluid velocity profile in a vertical pipe | 71 |
| | 4.2.4 Determination and comparison of charge per unit length as a function of length in a vertical pipe | 73 |
| | 4.2.5 Determination of charge separation as a function of particle radius in a horizontal pipe | 75 |
| | Summary | 76 |
| | Reference | 77 |
| | | ,, |
| Chapter 5: | Experimental Validation of Tribocharging of Particles | 79 |
| 5.1 | Presence and accumulation of contaminant in oxygen systems | 79 |
| 5.2 | Existing experimental work on tribocharging of particles in gas-solid flow | 80 |
| 5.3 | Experimental set-up | 84 |
| | 5.3.1 Fluid handling system | 85 |
| | 5.3.2 Solid handling system | 86 |
| 5.4 | Experimental procedure | 91 |
| 5.5 | Particle characteristics | 92 |
| | 5.5.1 Microstructural characterization and analysis of surface morphology of particles | 93 |
| 5.6 | Error analyses | 96 |
| | 5.6.1 Expressions for uncertainty in measurement | 96 |
| | 5.6.2 Error Analysis of the Experimental data | 97 |
| 5.7 | Analyses | 98 |
| | 5.7.1 Contact Charge | 100 |

| 101 |
|-----|
| 101 |
| 102 |
| 102 |
| 103 |
| 104 |
| 105 |
| 106 |
| |

| Chapter 6: | Two Dimensional CFD Modeling of Globe Valve for Oxygen Application | 109 |
|------------|---|-----|
| 6.1 | Survey of past analyses in valves | 109 |
| 6.2 | Selection of valve for high pressure and high flow rate gaseous stream | 110 |
| 6.3 | Oxygen system hazard and its analysis using cfd | 113 |
| 6.4 | System considered | 114 |
| 6.5 | CFD and selection of turbulent model | 116 |
| 6.6 | Results and discussion | 119 |
| 6.7 | Accumulation of dust | 123 |
| | Summary | 125 |
| | Reference | 125 |
| | | |
| Chapter 7: | Numerical Simulation of Dispersion and Settling of Particles in Pressure Regulator | 129 |
| 7.1 | Methodology of simulation | 129 |
| 7.2 | System considered | 132 |
| 7.3 | Assumptions of the model | 134 |
| 7.4 | Governing equations | 135 |
| | 7.4.1 Continuity equation | 135 |
| | 7.4.2 Momentum equations | 135 |
| | 7.4.3 Particle phase kinetic theory | 137 |
| 7.5 | Boundary conditions and solution strategies | 138 |
| 7.6 | Results and discussion | 139 |
| | 7.6.1 Velocity distribution | 141 |
| | 7.6.2 Distribution of particles during the flow | 142 |
| | 7.6.3 Settling of particles after the closure of regulator | 144 |
| | Summary | 156 |
| | Reference | 157 |
| | | |
| Chapter 8: | Conclusion, Contribution and Scope of Future Work | 159 |
| 8.1 | Contributions | 162 |
| 8.2 | Scope of Future Work | 164 |
| | 8.2.1 Experimentation on charging of particles | 164 |
| | 8.2.2 Experimentation on PBD | 164 |
| | 8.2.3 Numerical simulation | 165 |

xxviii